



Tel (613) 632-5200
Fax 613 632-5246

RBW6205G26631-3G-PO
Job Sheet 193061



Part No: RBW6205G26631-3G-PO

Job Qty: 2 pcs

Part Name: Wrench, MR Scissor Retaining Nut Removal/Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Due Date: ~~6/17/19~~

Job Tracking No:

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G26631-3G Rev.2 IPP Rev. A 18.10.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
					Workcenter / Supplier Lead Time		
100	Purchasing	2 pcs	6/17/19		0.00 0.00	Purchasing - 1	
						Purchasing - 2	
						Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	6/17/19		0.00 0.00	Packaging 2 - 1 - B4B	DP JUN 20 2019
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	DP JUN 20 2019
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	



Container No: S192243

Part: RBW6205G26631 - 3G
Job No: 193061
Serial No/Batch: S192243
Revision: 2
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 892-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/20/19



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S192243



Part: RBW6205G26631-3G

Job No: 193061

Serial No/Batch: S192243

Revision: 2

Inspector:

Inspector.
Exp Date:

Instructions:

Date: 06/20/19

120 QC 6	2 pcs	6/17/19	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
130 Packaging 3-1 - Stock - B4B	2 pcs	6/17/19	0.00 0.00	QC 6 - 68	DAS
				QC 6 - 61	61
				Packaging 3 - 1 - B4B	9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	6/17/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	53
				QC 21 - SA - 53	JUN 25 2019

Part Op 100 - (Purchasing) Issue P/O: 043130 MANUFACTURE RBW6205G26631-3G AS PER DWG Supplier: METEC
Descriptions: Certificate of conformity is required
110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

x2 Plus 08 APR 2017

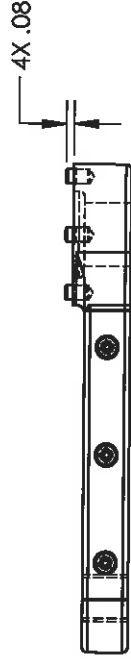
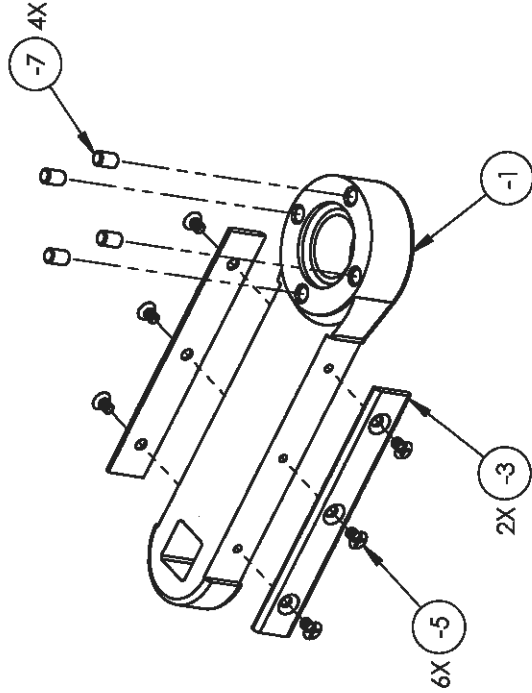
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6205G26631-3GP	Wrench, MR Scissor Retaining Nut Removal/Install	2 pcs (1 ea)	100-Purchasing	S 192239
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G26631-3GP	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 4/8/19 9:45 AM dart.Lussler.Patrick

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace and shall not be reproduced, stored in a retrieval system, or used in any form without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/20/2016	RJC	JAG
2	16-0129	-11 ADDED. -1 DELETED DIM R.06.	8/29/2016	DEW	SM



NOTE:
1. REF. AGUSTA T/N: 3G6205G26631.
2. ADDED LABEL WITH T/N AND DESCRIPTION.



TITLE
WRENCH, SPECIAL NUT
REMOVAL/INSTALLATION

DWG NO.		RBW6205G26631-3G		REV		2	
ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	WRENCH	4140/4142		2
		-3	2	STRIP	NYLON		3
	B/O	-5	6	FLAT HEAD MACHINE SCREW	STEEL	#4-40 X 3/16 (MCMASTER-CARR #90471A150)	1
	B/O	-7	4	DOWEL PIN	STEEL	Ø5/32 X 1/4 (MCMASTER-CARR #98381A485)	1
	B/O	-9	1	CASE	PLASTIC	PELICAN CASE #APP-1040	N/S
		-11	1	FOAM	EGGSHELL BLACK	1-1/2 X 3-1/2-6 (FABRICATE FROM STOCK)	N/S
MATERIAL				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 9° .X ± .1 SURFACES ± 125			
FINISH				1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY 3. INTERPRET DIM AND TOL. PER ASME Y14.5M-2009			
DRAWN BY:				CLOUGH			
CHECKED:				CLOUGH			
OPPS APPR:				ANDERSON			
QA APPR:				LINDSAY			
APPROVED:				GILBERT			
SCALE				1:2		DATE	3/12/2015
						AW139	
						USED ON MODEL	
						DATE	3/12/2015
							SHEET 1 OF 3



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER**PO043130**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043130
PO Date: 4/8/19
Due Date: 6/17/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193061	RBW6205G26631-3GP			Wrench, MR Scissor Retaining Nut Removal/Install REV 2	Firmed X2		6/17/19 6/20/2019 JUN 20 2019	2 pcs	0 pcs	2 pcs	\$280.00/pcs	\$560.00
2	193060	RBW6205G05951-3GP			Main Rotor Damper End Wrench REV 2	Firmed X2		6/17/19 APR 25 2019	2 pcs	0 pcs	2 pcs	\$410.00/pcs	\$820.00
Grand Total:													\$1,380.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/8/19 9:54 AM dart.Lussier.Patrick

Packing List

Bill To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No:	25476	Customer Code:	DART
Shipment Date:	19-Jun-2019	Phone:	(613) 632-9577
Ship Via:	Pick up at METEC	PO Number:	PO043130
Order Number:	3725		
Order Date:	04/08/19	Terms:	Net 60 Days

Item	Open	Shipped	B/Q	Canceled	Unit	Description	Revision	Job Number
1	2	2	0	0	EA	RBW6205G26631-3GP Wrench, Special Nut Removal/Installation	2	3725-01

DAS
61
9-89

RECEIVED

JUN 20 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:		SHIPPED TO:	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ont. K6A 1K7		same	
Quantity	Part Number	Part Name	P.O. Number
2	RBW6205G26631-3GP	Wrench, Special Nut Removal/Installation	43130

MATERIAL: supplied by METEC

DAS
61
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret
George Theoret

Vankleek Hill, June 19, 2019